

## BF 14

*Alüminyum Sert Lehim Dekapanı - Sert Lehim Dekapanı*

### Standards

DIN 8511 F-LH 1

### Product Features and Advantages

Cleans the surface of the workpiece before brazing and indicates the start point of the brazing. Prevents oxidation and ensures coating of the rod. Have to be cleaned with warm soda water because of fluxes corrosivity and aluminiums fast oxidation period.

### Applications

Used for joining of the aluminium and aluminium alloys.

### Typical Physical Analysis of the Weld Metal

Working Temperature (°C)	Density (gr/cm <sup>3</sup> )	Conductivity (Sm/mm <sup>2</sup> )
500-600	0.00	0

### Packaging Information

Product Code	Quantity per Box	Box Gross Weight (kg)	Boxes per Outer Box	Outer Box Gross Weight (kg)
80614YZZ82	1.00 KG	0.60	10	0.60
80614YZZ84	1.00 KG	1.10	10	1.10