

## BF 13

### Standards

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|----------|--------|
| EN 1045  | FH 10  |
| DIN 8511 | F-SH 1 |

### Product Features and Advantages

Cleans the surface before brazing and ensures coating of the silver and copper alloyed rod on heated the workpiece by preventing oxidation. It can be cleaned after brazing operation with mechanical methods such as wire brush, grinding, immersing while the workpiece is hot, and special cleaning solutions. oxidation may occur if flux not be cleaned.

### Gümüş Sert Lehim Dekapanı - Sert Lehim Dekapanı

### Applications

Used for brazing of the steel, stainless steel, cast irons, nickel alloys and nickel, copper alloys and copper.

### Typical Physical Analysis of the Weld Metal

| Working Temperature (°C) | Density (gr/cm <sup>3</sup> ) | Conductivity (Sm/mm <sup>2</sup> ) |
|--------------------------|-------------------------------|------------------------------------|
| 550-850                  | 0.00                          | 0                                  |

### Packaging Information

| Product Code | Quantity per Box | Box Gross Weight (kg) | Boxes per Outer Box | Outer Box Gross Weight (kg) |
|--------------|------------------|-----------------------|---------------------|-----------------------------|
| 80613YZA82   | 0.50 KG          | 0.60                  | 10                  | 0.60                        |
| 80613YZA84   | 1.00 KG          | 1.10                  | 10                  | 1.10                        |