

BRF 1305

Gümüş Sert Lehim Alaşımaları - Sert Lehim Teli

Standards

AWS 5.8	BAG-2A
EN ISO 3677	B-Ag30CuCdZn 600-690
EN 1044	AG 306
DIN 8513	L-Ag 30Cd
ISO 17672:2016	Ag 330

Product Features and Advantages

Very comfortable fluidity according to long melting range. High filling ability. It is preferably used on pipe joints in cooling industry. It can be used with BF 13 brazing flux if needed.

Applications

It has wide range of use in every industrial sectors. High fluidity and low working temperature according to silver ingredient. It is also used in manufacturing, repairing, maintenance.

Typical Physical Analysis of the Weld Metal

Working Temperature (°C)	Melting Temperature (°C)	Density (gr/cm ³)	Conductivity (Sm/mm ²)
680	600-690	8.80	15

Typical Mechanical Values of Weld Metal

Test Condition	Tensile Strength (N/mm ²)	Elongation A5 (%)
As welded	535 (*)	25

Packaging Information

Product Code	Diameter x Length (mm)	Quantity per Box	Box Gross Weight (kg)	Boxes per Outer Box	Outer Box Gross Weight (kg)	Packaging Type
80334BFA24	1.50x500	1.00 KG	1.10	1	1.10	Plastic Box