

BRF 1303

Gümüş Sert Lehim Alaşımaları - Sert Lehim Teli

Standards

EN ISO 3677	B Cu40ZnAgCd 605-765
EN 1044	AG 309
DIN 8513	L-Ag 20CD

Product Features and Advantages

Flux covered brazing rod with high capilar action for general use.
Recommended to use with BF 13 brazing flux

Applications

Flux covered brazing rod that is used for brazing of the stainless steel, malleable cast iron, copper, copper alloys, nickel, nickel alloys etc.

Typical Physical Analysis of the Weld Metal

Working Temperature (°C)	Melting Temperature (°C)	Density (gr/cm ³)	Conductivity (Sm/mm ²)
750	605-765	8.50	10.6

Typical Mechanical Values of Weld Metal

Test Condition	Tensile Strength (N/mm ²)	Elongation A5 (%)
As welded	380 (*)	25

Packaging Information

Product Code	Diameter x Length (mm)	Quantity per Box	Box Gross Weight (kg)	Boxes per Outer Box	Outer Box Gross Weight (kg)	Packaging Type
80331BKA24	2.00x500	1.00 KG	1.10	1	1.10	Plastic Box