

BF 11

Bakır-Çinko-Nikel Sert Lehim Dekapanı - Sert Lehim Dekapanı

Standards

DIN 8511 F-HS 2

Product Features and Advantages

Cleans the surface before brazing and ensures coating of the rod on the workpiece by preventing oxidation. It can be cleaned after brazing operation with mechanical methods such as wire brush, grinding, immersing while the workpiece is hot, and special cleaning solutions.

Applications

Used for brazing of the steel and cast irons with copper-zinc, copper-zinc-nickel alloyed brazing rods.

Typical Physical Analysis of the Weld Metal

Working Temperature (°C)	Density (gr/cm ³)	Conductivity (Sm/mm ²)
750-950	0.00	0

Packaging Information

Product Code	Quantity per Box	Box Gross Weight (kg)	Boxes per Outer Box	Outer Box Gross Weight (kg)
80611YZZ82	0.50 KG	0.60	10	0.60