

MONOSTICK 200 I



Properties

- Operates with 1 Phase 230V-50/60 Hz mains voltage and generators, tolerates voltage fluctuations up to 15%.
- Due to inverter technology, energy efficiency is higher than the conventional machines.
- Excellent welding characteristics for rutile and basic electrodes.
- Scratch TIG welding on even thin metals due to its stable low currents.
- Current adjustment scale by electrode diameters for easy parameter selection.
- Stable welding current without loss of performance due to electric line fluctuations or with long welding and electrical cables.
- Excellent for outdoor use with IP 23 protection class.
- Portable lightweight design but withstands tough working conditions.
- Resists against tipping over scaffolds due to its wider base.
- Fan cooled and electronically protected against overheating.
- Standard accessories come with the machine.

Technical Specifications

Power Source

Mains Voltage (1Ph)	230	V
Input Power	9.7	kVA
Welding Current Range	10 - 200	A
Duty Cycle (@25°C)	145	A (%100)
Duty Cycle (@25°C)	200	A (%35)
Electrode Welding Capacity (3.25mm)	47	Pcs/Hr
EN 60974 -1 (I/X%)	200/14	
Electrode Welding Capacity (4.00mm)	40	Pcs/Hr
Electrode Welding Capacity (5.00mm)	28	Pcs/Hr

Open Circuit Voltage	65	V
Electrode Diameter	1.60 - 4.00	mm
Dimensions (l x w x h)	467 x 160 x 312	mm
Weight (Net)	10,5	kg
Protection Class	IP23	

Standard Accessories

Accessories Picture	Code	Name	
	7906201603	Electrode Clamp And Cable	Standard
	7905201603	Ground Clamp And Cable	Standard

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Accessories Picture	Code	Name	
	7111014004	LAVA TIG 17V-4 VALVE	Optional