

# EC 900

Coated Electrode for Gouging -

## Properties and Applications

Electrode used for gouging and piercing works. Suitable for cleaning faulty welding places, defective surfaces and back-gouging on steels, cast iron, non-ferrous metals. The depth of the groove cut at one gouging should not exceed the diameter of the electrode. For cutting deep gouges the operation should be repeated several times. Electrode should be definitely not left to dry, but should contain certain amount of dampness. Preferred to use in DCEN due to it's higher metal speed.

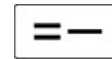


## Application Information

### Welding Positions



### Polarity:



### Welding Parameters & Efficiency

Diameter x Length (mm)	Current (A)
2.50x350	100-150
3.25x350	150-230
4.00x350	180-250
5.00x350	200-350

## Packaging Information

Product Code	Diameter x Length (mm)	Quantity per Box	Box Gross Weight (kg)	Boxes per Outer Box	Outer Box Gross Weight (kg)	Packaging Type
18500HREM2	2.50x350	143 pcs	3.37	3	10.30	Cardboard Box
18500NREM2	3.25x350	90 pcs	3.37	3	10.30	Cardboard Box
18500QREM2	4.00x350	78 pcs	4.07	3	12.40	Cardboard Box
18500TREM2	5.00x350	48 pcs	4.07	3	12.40	Cardboard Box

## Storage & Re-Drying Information

Don't redry.